



Our warranty conditions below for Printable SCM sheets:

FUNCTIONAL AND AESTHETIC WARRANTY:

Printable Polyester Monocoat will resist normal chemical and atmospheric exposure for extended time periods. This means that for a period upto 5 (five) years, the painted surface will undergo homogeneous changes in color or gloss, provided that surfaces are equally exposed. In the mentioned period, the paint film will not lose its integrity or adhesion to an extent greater than 10 per cent of the total area, that is apparent on ordinary outdoor visual observation and the loss will not be observed on a specific area. We guarantee that the "Printable Polyester Monocoat" will resist natural weathering under normal chemical and atmospheric conditions to the extent that they will conform to the performance standards listed below for both vertical and non-vertical installations during a period of "five years" for zone A (All countries situated > 45° northern or >45° southern breadth) and "three years" for zone B (All countries situated between 45° and 30° northern as well as between 45° and 30° southern breadth) after coating for film integrity, gloss and color change provided that all conditions of this warranty are first met and none of the exceptions stated below have occurred. We guarantee that Printable Polyester Monocoat will resist natural weathering under normal chemical and atmospheric conditions, according to given conditions in below table.

Above can be summarized as follows:

- 1.The color and gloss change of the Printable Polyester Monocoat will show homogeneous changes for 5 years provided that surfaces are equally exposed.
- 2.Printable Polyester Monocoat will not peel, crack, or flake to an extent greater than 10 percent of the total area, that is apparent on ordinary outdoor visual observation for 5 years.
- 3.The color and gloss change of the Printable Polyester Monocoat will be within the below limits for 5 years.
- 4.Printable Polyester Monocoat will not change color more than 7 CfELAB units. Color measurements are to be made per ASTM D 2244 and only on clean surfaces removing surface deposits and chalk per ASTM D 3964.
- 5.Printable Polyester Monocoat will not lose gloss higher than 40% for Zone A and 30% for ZoneB of its original gloss level in 5 years. Gloss measurements should be performed according to EN 13523-2.
- 6.Galvanized Steel is only good for outside applications if it will be used as full sheet. If Galvanized sheet is going to be cut then edges has to be treated since those parts going to be ungalvanized once you cut it. You can either paint the edge or use edge caps.